[redacted]

		Job 0901-CHP-024			DATE			
					1/26/2009			
Contract 35002, Release 35 KOP TRAY (1- EACH)								
	Submit Documentation (Fab Plan, Weld Documentation, ITR), Fabricate, Weld.							
Scope, Notes & Exceptions:								
	NTP with NTE of $10,000							
Man-Hours Impact		**Billing Code**	**Hours**	**Rate**	**Cost**			
	Proj mgr.	Engineering	32	$116.42	$3,725.44			
	Engineer	Engineering	0	$116.42	$0.00			
	QA	Engineering	40	$116.42	$4,656.80	Documentation, inspections, etc		
	Purchasing/Receipt Inspection/QC	Admin	32	$52.73	$1,687.36			
	Welders/Mech Tech	Welder/Fab	120	$58.04	$6,964.80			
	Machinist	Machinist	24	$80.52	$1,932.48			
				Sub-total	$18,966.88			
Materials Impact			**Quantity**	**Price/unit**	**21.27%**	**Cost**		
Item#	**Description**							
	SST Plate Estimate - Finish weight ~700lb		1000	$4.00	$850.80	$4,850.80	rem factor, est. $4/lb	
7	SQBAR, 2", 304/304L		1		$0.00	$0.00	STOCK	
8	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
9	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
10	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
11	PL, 3/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
12	PL, 1, A240, 304/304L		1		$0.00	$0.00	STOCK	
13	PL, 1/2, A240, 304/304L		1		$0.00	$0.00	STOCK	
14	PL, 1, A240, 304/304L		1		$0.00	$0.00	STOCK	
15	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
16	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
17	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
18	PL, 1/8, A240, 304/304L		1		$0.00	$0.00	STOCK	
19	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
20	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
21	PL, 1/8, A240, 304/304L		1		$0.00	$0.00	STOCK	
22	PL, 1/8, A240, 304/304L		1		$0.00	$0.00	STOCK	
23	PL, 1/8, A240, 304/304L		1		$0.00	$0.00	STOCK	
23	PL, 1/8, A240, 304/304L		1		$0.00	$0.00	STOCK	
24	PL, 1/4, A240, 304/304L		1		$0.00	$0.00	STOCK	
25	Tube Steel, 2" SQR x 1/4w, A554, 304/304L		1		$0.00	$0.00	STOCK	
26	Angle, 3x3x1/4, 304/304L		1	$106.00	$22.55	$128.55	PO 126727	
27	Channel, C5 x 9, 304/304L		1	$874.00	$185.90	$1,059.90	PO 126727	
28	PL, 3/8, A240, 304/304L		1	$0.00	$0.00	$0.00	STOCK	
29	PL, 1/4, A240, 304/304L		1	$0.00	$0.00	$0.00	STOCK	
30	FB, 6 x 1/4, 304/304L		1	$245.22	$52.16	$297.38	PO 126727	
31	FB, 2 x 1/4, 304/304L		1	$40.20	$8.55	$48.75	PO 126727	
32	Bolt, Hex, 3/4-10 x 3L, McMaster 92198A847		2	$4.08	$1.74	$9.90	PO 126714	
33	Bolt, Hex, 1/2-13 x 2-1/2L, McMaster 92198A722		1	$7.66	$1.63	$9.29	PO 126714	
34	Bolt, Hex, 1/2-13 x 1-1/2L, McMaster 92240A715		1	$10.59	$2.25	$12.84	PO 126714	
35	Nut, Hex, 1/2-13, 316SST		4	$2.50	$2.13	$12.13	Stock	
36	Washer, Flat, 1/2, 316SST		4	$0.25	$0.21	$1.21	PO 126767	
	Labels - Note Sheet 5		4	$25.00	$21.27	$121.27	est. PO 126748	
	water cutting		1	$2,500.00	$531.75	$3,031.75	estimated	
	sheet forming		1	$800.00	$170.16	$970.16	estimated	
					Sub-total	$10,553.92		
Total Cost								
	$29,520.80							
* G&A Rate 11.77, Profit 7.5%, 2% std freight								
Schedule								

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